CHAPTER 15F

<u>VENTILATING</u>, <u>AIR SUPPLY</u> AND DISTRIBUTION SYSTEMS

15F-01 GENERAL

Since the ventilating system is largely dependent upon associated equipment, the QAR must closely coordinate this chapter with Chapters 15B, 15C, 15E, and 15G. The same importance of a thorough knowledge of job plans and specifications applies.

15F-02 EQUIPMENT

a. General

- (1) It is the QAR*s responsibility, in concert with the quality control man, to determine that all equipment is approved well in advance of its actual need on the job.
- (2) Check all equipment delivered to the site for conformance with approved shop drawings. Make sure the necessary rating and test certificates have been furnished.
- (3) Closely examine material for any damages. Minor abrasions or rust spots must be cleaned and repainted to match original paint in appearance and in quality. Reject other damages.
- $\ensuremath{(4)}$ Be certain that approved vibration-isolators and flexible connections will be furnished as specified.
- $\ensuremath{(5)}$ Examine the mounting of each piece of equipment for secure installation.
 - (6) Check equipment for excess noise and vibration.
- (7) Do not use dissimilar materials, especially screws, fasteners and flashings with different equipment bases and housing materials.

b. Fans and Air Handling Units

- (1) Check rotation of fan before permanent power connection is made.
- (2) Check method of drive. If belt driven, check means provided to adjust the motor.
 - (3) Check the type of motor enclosure.
- (4) See that specified seals, sleeves and bearings are provided, and when lubricating type bearings are allowed provide accessibility for lubricating without dismantling fan or disconnecting duct.
- $\mbox{(5)}$ Provide a fire-safety switch on return air ducts of circulation systems.
 - (6) Check for pulley and belt alignment.
- (7) See that adequate guards are provided for rotating equipment and belts.

- (8) Check for installation of smoke detectors when required.
 - c. Power Roof Ventilators
 - (1) Provide service accessibility.
 - (2) Flashing at curbs must be water-tight.
- (3) Discharged air is not to be directed toward air intakes.
 - (4) Check for required local disconnect switch.

d. Gravity Ventilators

- (1) Examine installation for rigidity and weathertightness.
 - (2) Make sure units are oiled and properly adjusted.
 - (3) Check the actual freedom of rotation of the blades.
 - e. <u>Dampers</u>
- (1) Backdraft dampers should be installed for each exhaust fan.
- (2) Check the actual operation of the dampers. See that dampers do not rattle and that felt strips are provided for backdraft dampers.
- $\mbox{(3)}$ Assure that a separate frame is provided in openings on which the dampers will be mounted.
- (4) Check for correct installation of fire dampers in accordance with SMACNA Fire Damper Guide.

f. Filters

- $\left(1\right)$ Make sure the proper type of filter is furnished and installed.
 - (2) Check thickness and method of mounting and supporting.
- (3) Provide proper amount of adhesive and washing tank for viscous medium type filters.
 - (4) Inspect sealing strips.
- $\ensuremath{(5)}$ Provide accessibility for removal and replacement of filters.
- (6) Assure that air stream is distributed uniformly over all filter areas.
- (7) Observe electrostatic-type filters for operation of warning lights and door interlocks. Check ionizers for loose wires, sparking, and free access.
- $\ensuremath{(8)}$ Inspect automatic sprays for complete washing and spray coverage.

- $\ensuremath{(9)}$ On traveling screen type filters note the operation of screen and oil charge.
 - (10) On renewable roll media type filters inspect:
 - (a) Tracking of roll
- (b) Media runout switch (c) Timer setting (d) Static pressure control
 - (a) Tension on media
- $\left(11\right)$ See that clean filters are installed upon completion of final tests.
- (12) Check specifications regarding requirements for spare filters. This requirement is sometimes expressed as a percentage of the total of each kind required. Check on the transfer of the spares to the operating agency.

g. Screens

- (1) Provide bird or insect screens if required.
- (2) Check fabric material and installation of dissimilar materials.
 - (3) Check mesh size.

15F-03 DUCTWORK AND MECHANICAL INSULATION

See Section 15D for Ductwork. See Section 15C for Mechanical Insulation.

15F-04 DIFFUSERS. REGISTERS. AND GRILLES

- (a) See that the contractor furnishes a schedule showing all air inlets and outlets.
- $\mbox{\ensuremath{(b)}}$ Inspect diffusers and registers for accessible volume control operator.
- $\mbox{\ensuremath{(c)}}$ Examine specification and installation for integral anti-smudge rings for diffusers.
 - (d) Check for loose or bent vanes.
- (e) Inspect each item for fit, and see that sponge-rubber gaskets are provided when required.
- (f) Inspect for the proper operation of registers, dampers, and grille directional-controls.

15F-05 BALANCING AND TESTING

General Check for any required certification of HVAC test and balance subcontractor/agent, prior to their arrival at site.

a. Cleaning and Adjusting

- (1) All ducts, plenums and casings must be thoroughly cleaned of debris and blown free of small particles and dust before supply outlets are installed.
 - (2) Clean equipment of oil, dust, dirt, and paint spots.
- (3) Replace sectional throwaway filters after ductwork is blown out and cleaned.
 - (4) Lubricate all bearings.
- $\ensuremath{(5)}$ Check tension on all belts and the adjustment of fan pulleys.
 - (6) Check that all fan and belt guards are in place.
 - (7) Install temporary filters for tasting purposes.

b. Testing

- (1) Before insulating duct test it for air tightness.
- (2) Contractor must provide necessary equipment for airflow measurements and coefficients for registers and diffusers.
- (3) Review contractor*s method for recording test data, including comparison to the design air-flows.
- $\left(4\right)$ Test each outlet for the amount of air quantities required.
- $\mbox{(5)}$ Final air-flows must be recorded after all adjustments are made.
- (6) If actual air flows result in objectional velocities or distribution, notify your supervisor.
 - (7) Check all dampers for proper operation.